

## REFERENCES

1. Abdollahi, M., Rahmatpour, A., Aalaie, J., Khanbabae, G., (2008). Preparation and evaluation of the microstructure and properties of natural rubber/ sodium montmorillonite nanocomposites, *Iranian Polymer Journal*, 17(7), pp. 519-529.
2. Adams, J.M., (1987). Synthetic organic chemistry using pillered cation exchange and acid treated montmorillonite catalysts- a review. *Applied Clay Science*, 2(4), pp. 309-342.
3. AGM, Sri Lanka association of manufacturers and exports of rubber product, Cinamon Grand Colombo, 21 January 2019, Available at <http://Slamerp.lk/news/SriLanka>
4. Alex, R., Nah, C., (2006). Preparation and characterization of organoclay-rubber nanocomposites via a new route with skim natural rubber latex, *Journal of Applied Polymer Science*, 102(4). pp. 3277-3285.
5. Alexandre, M., Dubois, P., (2000). Polymer-layered nanocomposites: preparation, properties and uses of a new class of materials, *Materials Science and Engineering*, 28(1-2), PP 1-63.
6. Alkadsı, N.A.N, (2008). Comparative studies on the effect of titanate coupling agent on the mechanical properties of zinc oxide- filled chlorprene and natural rubber, *International Polymer Science and Tecnology*, 35(7), pp. 226-230.
7. Alwis, G.M.C., Ratnayaka, U.N., Kottegoda, N., (2013). Reinforcement and curing characteristics of organoclay filled natural rubber nanocomposites, *Journal of Rubber Research Institute of Sri Lanka*, 93, pp. 89-103.
8. Amarasiri, A., Ratnayake, U.N., Silva, U.K., Walpalage, S., Siriwardena, S., (2013). Natural rubber latex-clay nanocomposites: use of montmorillonite clay as an alternative for conventional CaCO<sub>3</sub>, *Journal of the National Science Foundation of Sri Lanka*, 41(4), pp. 293-302.

9. Ames, K., Gibala, D., and Hamed, G.R., (1996). Styrene-Butadiene Rubber filled with fluorinated Carbon Black: part II. Effect of curative level. *Rubber Chemistry and technology*, 69(2), pp. 273-276.
10. Amnuaypornsi, S., Sakadapipanich, J., Toki, S., Hsiao, B.S., Ichikawa, N., Tanaka, Y., (2008). Strain-induced crystallization of natural rubber: effect of proteins and phospholipids, *Rubber Chemistry and Technology*, 81(5), pp. 753-766.
11. Aranda, P., Ruiz-Hitzky, E., (1992). Poly(ethylene oxide)- silicate intercalation materials, *Chemistry of Materials*, 4(6), pp. 1395-1403.
12. Arrighi, V., McEwen, I.J., Qian, H., Prieto, M.B.S., (2003). The glass transition and interfacial layer in styrene-butadiene rubber containing silica nanofiller, *Polymer*, 44(20), pp. 6259-6266.
13. Arroyo, M., Lopez-manchado, M.A., Herrero, B., (2003). Organo-montmorillonite as substitute of carbon black in natural rubber compounds, *Polymer*, 44(8), pp. 2247-2453.
14. Ashraf, S.M., Ahmad, S., Riaz, U., (2009). *A laboratory manual of polymers*, PP. 35. L.K Publishing house pvt(Ltd). New Delhi
15. Avalos, F., Ortiz, J.C, Zitzumbo, R., Lopez-Manchado M.A., Verdejo, R., Arroyo, M., (2008). Effect of montmorillonite intercalant structure on the cure parameters of natural rubber, *European Polymer Journal*, 44(10), pp. 3108-3115.
16. Bala, P., Samantaray, B.K., Srivastavas, K., Nando, G.B., (2004). Organomodified montmorillonite as filler in natural and synthetic rubber, *Applied Polymer Science*, 92(6), pp. 3583-3592.
17. BaO, Y., LiGong, T.J (2010). *Testing and evaluation of inorganic materials*, Trans Tec Publications Ltd, Switzerland.

18. Beall, G.W., Goss, M., (2009). Self assembly of organic molecules on montmorillonite. *Applied Clay Science*, 27(3), pp. 179-186.
19. Belton, D.B., Deschaume, O., Perry, C.C., (2012). An overview of the fundamentals of the chemistry of silica with relevance to biosilicification and technological advances, *FEBS Journal*, 279, pp. 1710-1720.
20. Bharadwaj, R.K., Mehrabi, A.R., Hamilton, C., Trujillo, C., Murga, M., Fun, R., Chavira, A., Thompson, A.K., (2002). Structure-property relationships in cross-linked polyester-clay nanocomposites, *Polymer*, 43(13), pp 3699-3705.
21. Bharadwaj, P., Singh, P., Panday, K.N, Verma, V., Srivastava S.K., (2013). Structure and properties of styrene butadiene rubber/ modified hectorite clay nanocomposite, *Applied Polymer Composites*, 1(4), pp. 207-224.
22. Bhattacharya, M., Maiti, M., Bhowmick, A.K., (2008). Influence of different nanofillers and their dispersion methods on the properties of natural rubber nanocomposites, *Rubber Chemistry and Technology*, 81(5), pp. 782-808.
23. Bhowmick, A.K., Bhattacharya, M., Mitra, S., (2010). Exfoliation of nanolayer assemblies for improved natural rubber properties: methods and theory, *Journal of Elastomers and Plastics*, 42(6), pp. 517-537.
24. Biswas, M., Ray, S.S., (2000). Water –dispersible nanocomposites of poly aniline and montmorillonite, *Journal of Applied Polymer Science*, 77(13), pp. 2948-2956.
25. Blackley D.C. (1997a). Types of lattices, *Polymer lattices science and Technology*, Volume 2, 2<sup>nd</sup> edition, pp.72-97. Chapman & Hall, London, UK.
26. Blackley D.C. (1997b). Applications of lattices, *Polymer lattices science and Technology*, Volume 3, 2<sup>nd</sup> edition, pp.271-272. Chapman & Hall, London, UK.

27. Blackley D.C. (1997c). Fundamental principles, *Polymer lattices science and Technology*, Volume 1, 2<sup>nd</sup> edition, pp.351-355. Chapman & Hall, London, UK.
28. Blow, C.M (ed)., (1971). *Rubber Technology and Manufacture*, Butterworths, London, P 227.
29. Blow S (ed)., (1998). *Handbook of Rubber technology*, Galcotia Publication Ltd, New Delhi, p 483.
30. Bottcher, H., Hallensleben, M.L, Wurm, H., Bauer, J., Behrens, P., (2002). Organic/ inorganic hybrids by living/ controlled ATRP grafting from layered silicates, *Journal of Material Chemistry*, 12(5), pp. 1351-1354.
31. Brown, P.S., Tinker, A.J., (1990). Crosslink distribution in vulcanized blends of NR and EPDM, *J.nat.Rubb.Res.*, 5(3), pp. 157-162.
32. Burnside, S.D., Giannelis, E.P., (2000). Nanostructure and properties of poly siloxane-layered silicate nanocomposites, *Journal of Polymer Science Part B Polymer Physics*, 38(12), pp. 1595-1604.
33. Camargo, P.H.C., Satyanarayana, K.G., Wypych, F., (2009). Nanocomposites: synthesis, properties and new application opportunities, *Material Research*, 12(1), pp. 1-39.
34. Carli, L.N., Roncato, C.R., Zanchet, A., Mauler, R.S., Giovanela, M., Brandalise, R.N., Crespo, J.S., (2011). Characterization of natural rubber nanocomposites filled with organoclay as a substitute for silica obtained by the conventional two-roll mill method, *Applied Clay Science*, 52(1-2), pp. 56-61.
35. Carretero-Gonzalez, J., Valentin, J.L., Arroyo, M., Saalawachter, K., Lopez-Manchado, M.A., (2008). Natural rubber/clay nanocomposites: Influence of poly(ethylene glycol) on the silicate dispersion and local order of rubber network, *European Polymer Journal*, 44(11), pp. 3493-3500.

36. Carter, L., Hendricks, J.G., Bolley, D.S & The national lead Co 1950, Elastomer reinforced with a modifie clay, US Patentent 2531396150.
37. Chakraborty, A., Basak, S., (2008). Effect of surfactants on casein structure: a spectroscopic study, *Biointerphases*, 63(1), 83-90.
38. Chattopadhyay, P.K., Basuli, U., Chattopadhyay, S., (2010). Studies on navel dual filler based exfoliated natural rubber nanocomposites, *Polymer Composites*, 31(5) pp. 835-846.
39. Chazeau, L., Cavaille J.Y., Canava, G., Dendievel, R., Bouterin, B., (1999). Viscoelastic properties of plastcized pvc reinforced with cellulose whiskers, *Applied Polymer Science*, 71(11), pp. 1797-1808.
40. Chen, C.W., Higashi, M., Naito, T., Akashi, M. (2001). Size-selective synthesis of CdS nanoarticles on polyethylene films. *Chemistry Letters*, 20(9), pp.870-871.
41. Choi, Y.S., Chung, I.J., (2008). Comprehending polymr-clay nanocomposites and their future works, *Korean Chemical Engineering Research*, 46(1), pp. 23-36.
42. Chou, C.C., Chang, Y.C., Chiang, M.L., Lin, J.J., (2004). Conformational change of trifunctional poly (Oxypropylene) amines intercalated with a layered silicates confinement, *Maromolecules*, 37(2), pp. 473-477.
43. Chow, W.S., Neoh, S.S., (2009). Dynamic mechanical thermal and morphological properties of silane treated montmorillonite reinforced polycarbonate nanocomposites, *Journal of Applied Polymer Science*, 114(6), pp. 3967-3975.
44. Cornish K., Castillon J., Scott D.J. (2000). Rubber molecular weight regulation, in vitro, in plant species that produce high and low molecular weights in vivo. *Biomacromolecules*, 1(4). pp. 632-641.

45. Cornish K., Wood D.F., Windle J.J. (1999). Rubber particles from four different species, examined by transmission electron microscopy and electron-paramagnetic-resonance spin labeling, are found to consist of a homogeneous rubber core enclosed by a contiguous, monolayer biomembrane. *Planta*, 210(1): 85-96.
46. Dannenberg E.M. (1975). The effect of surface chemical interactions on the properties of filler-reinforced rubbers, *Rubber Chemistry and Technology*, 48(3): 410-444.
47. Das, A., Werner, K., Jurk, R., Jehnichen, D., Henrich, G., (2011). A general approach to rubber-montmorillonite nanocomposites: intercalation of stearic acid, *Applied Clay Science*, 51(1-2), pp. 117-125.
48. Datta, R.N., (2001). *Rubber curing system*, Rapra review reports, Rapra Technology Ltd, volume 12, pp. 3-26.
49. Deller, M., Kong, L., Rupp, B., (2016). Protein Stability: a crystallographer's perspective, *Acta Crystallographica*, 72(2), pp. 72-95.
50. Dietsche, F., Thomann, Y., Thomann, R., Mulhaupt, R.J., (2000). Translucent acrylic nanocomposites containing anisotropic laminated nanoparticles derived from intercalated layered silicates, *Applied Polymer Science*, 75(3), pp. 396-405.
51. Dresselhaus, M.S., Endo, M., (2001). In: Relation of carbon tubes to other carbon materials, Dresselhaus, M.S., Dresselhaus, G., Avouris, P., (eds). Carbon nanotubes: synthesis, structure, properties and applications, *Topics of Applied Physics*, vol 80, Springer-Verlag, Heidelberg, pp. 11-28.
52. Duy N.Q., Bich N.N. (2009). Nanocomposite from natural rubber latex and organoclay by dispersion destabilization. *Nanocomposite of natural rubber and organoclay*. Rubber research institute of Vietnam. pp. 1-5.

53. Ehabe E.J., Bonfils F. (2014). Novel insight into the gel phase of hevea natural rubber. *Journal of rubber research*, 14(1), pp. 1-10.
54. Ellis, B., Welding, G.N., (1964). Estimation from swelling of the structural contribution of chemical reactions to the vulcanization of natural rubber II. Estimation of equilibrium degree of swelling, *Rubber Chemistry and Technology*, 37(2), pp. 571-575.
55. Ewulonu, C.M., Obele, C.M., Arukalam, I.O., Odera, S.R., (2015). Effect of local clay incorporation technique on the mechanical properties of natural rubber vulcanizates, *International Journal of Applied Sciences and Engineering Research*, 4(3), pp. 307-320.
56. Fathurrohman, M.I., Soegijono, B., Budianto, E., Rohman, S., Ramadhan, A., (2015). The effect of organoclay on curing characteristics, mechanical properties, swelling and morphology of natural rubber/ organoclay nanocomposites, *Macromolecular Symposia*, 353(1), pp. 62-69.
57. Fathurrohman, M.T., Rugmis, S., Hayeemasae, N., Sahakaro, K., (2019). Dispersion and properties of natural rubber-montmorillonites nanocomposites fabricated by novel in situ organo modified and latex compounding method, *Polymer Engineering and Science*, 59, pp. 1830-1839.
58. Favier, V., Gavaille, J.Y., Canova, G.R., Shirivastava, S.C., (1997). Mechanical percolation in cellulose whisker nanocomposites, *Polymer Engineering and Science*, 37(10), pp. 1732-1739.
59. Finocchio, E., Baccini, I., Cristiani, C., Dotell, G., Stampino, P.G., Zampori, L., (2011). Hybrid organo-inorganic clay with nonionic interlayers. Mid and near IR spectroscopic, *The Journal of Physical Chemistry A*, 115(26), pp. 7484-7493.
60. Flory P.J, Rehner, J.R., (1943). Statistical mechanics of cross-linked polymer networks II. Swelling. *Journal of Chemical Physics*, 11(11), pp. 521-526.

61. Fox, D.M., Maupin, P.H., Harris, R.H., Gliman, J.W., Eldred D.V., Katsoulis, D., Trulove, P.C., DeLong, H.C., (2007). Use of a polyhedral oligomeric sisesquioxane (Poss) imizazolium cation as organic modifier for montmorillonite, *Langmuir*, 23(14), pp. 7707- 7014.
62. Fukushima, Y., Okada, A., Kawasumi, M., Karauchi, T., (1988). Swelling behaviour of montmorillonite by poly-6-amide, *Clay Minerals*, 23(1), pp 27-34.
63. Galimberti, M., Senatore, S., Lostritto, A., Giannini, L., Conzatti, L., Costa, G., Guerra, G., (2009). Reinforcement of diene elastomers by organically modified layered silicates, *e-Polymer*, 9(1). pp. 1-16.
64. Galimberti, M., (2011). *Rubber-clay nanocomposites; science, technology and applications*, John Wiley and Sons Inc, New York, PP. 28-36.
65. Ganter, M., Gronski, W., Reichert, P., Mulhaupt, R., (2001). Rubber nanocomposites: Morphology and mechanical properties of BR and SBR vulcanizates reinforced by organophilic layered silicates, *Rubber Chemistry and Technology*, 74(2), pp. 221-235.
66. Gardolinski, J.E., Carrera, L.C.M., Canto, M.P., Wypych, F., (2000). Layered polymer-kanlinite nanocomposite, *Journal of Material Science*, 35(2), pp. 3113-3119.
67. Ghari, H.S., Jalali-Arani, A., (2016). Nanocomposites based on natural rubber, organoclay and nano-calcium carbonate: Study on the structure, cure behaviour, static and dynamic-mechanical properties, *Applied Clay Science*, 119(2), pp. 348-357.
68. Giannelis, E.P., (1996). Polymer layered silicates nanocomposites, *Advanced Materials*, 8(1), pp. 29-35.
69. Giger, G., Liponski, M., (1957). Melanges-maitres de caoutchouc et d'Argile, *Revue Generale du cautchouc*, 34, pp. 473-477.



70. Glosch, P., Katare, S., Patkar, P., Caruthers, J.M., Venkatesubramanian, V., (2003). Sulphur vulcanization of NR for benzothiazole accelerated formulations: from reaction mechanism to rational kinetic model, *Rubber Chemistry and Technology*, 76(3), pp. 592-693.
71. Goerl, U., Hunsche, A., Muller, A., Koban, H.G., (1997). Investigation into the silica/ silane reaction system, *Rubber Chemistry and Technology*, 70(4), pp. 608-623.
72. Goh, S.H., Phang, K.W., (1978). Thermoanalytical studies of rubber oxidation catalysed by metallic ions, *Thermochemica Acta*, 25(1), pp 109-115.
73. Gu, Z., Song, G., Liu W., GaO, P., Li H., Hu X. (2009). Preparation and properties of styrene butadiene rubber/natural rubber/organo-bentonite nanocomposites prepared from latex dispersions. *Applied clay science*, 46(3). pp. 241-244.
74. Guegan, R., (2010). Intercalation of nonionic surfactant (C<sub>10</sub>E<sub>3</sub>) bilayer into a Na-montmorillonite clay, *Langmuir*, 26(24), pp. 19175-19180.
75. Guggenheim, G., (n.d). *Introduction to the properties of clay materials*, [online] Available from: [http:// minsocam.org/msa/monographs](http://minsocam.org/msa/monographs) [Accessed 26<sup>th</sup> may 2019].
76. Guo, F., Aryana, S., Han, Y., Jiao, Y., (2018). A review of the synthesis and applications of polymer-nanoclay composites, *Applied Sciences*, 8(9), pp. 1696-1725.
77. Gunister, E., Isci, S., Alemdar, A., Gungor, N., (2004). Effect of sodium dodecyl sulfate on flow and electrokinetic properties of Na-activated bentonite dispersions, *Bulletin of materials science*, 27(3), pp. 317-322.
78. Hakim, R.N., Ismail, H., (2009). Compositon of the effect of organoclay loading on curing and mechanical properties of organoclay-filled epoxidised

natural rubber nanocomposites and organoclay-filled natural rubber nanocomposites, *Journal of Physical Science*, 20(2), pp. 37-39.

79. Harahap, H., Surya, E., Surya, I., Ismail, H., Azahari, B., (2014). Effect of leaching treatment on mechanical properties of natural rubber latex products filled modified kaolin, *Applied Mechanics and Materials*, 548-549, pp. 90-95.
80. Hasma, H., Othman, A.B., (1990). Role of some non-rubber constituents on thermal oxidative ageing of natural rubber, *J.nat.Rubb.Res*, 5(1), pp. 1-8
81. Heideman, G., Datta, R.N., Noordermeer, J.W.N., Baarle, B.N., (2004). Activators in accelerated sulphur vulcanization, *Rubber Chemistry and Technology*, 77(3), pp. 512-541.
82. Ho, C.C., Kondo T., Muramatsu N., Ohshima H. (1996). Surface structure of natural rubber latex particles from electrophoretic mobility data. *Journal of Colloidal interface science*, 178(2): 442-445.
83. Hofman W. (1989). *Rubber Technology Handbook*, Hanser Publishers, Munich, P 284.
84. Hrachova, J., Komadel, P., Jochec-Moskova, D., Krajci, J., Janogova, I., Slouf, M., Chodak, I., (2013). Properties of organoclay natural rubber nanocomposites: Effect of organophilic modifiers, *Journal of Applied Polymer Science*, 127(5), pp. 3447-3455.
85. Huskic, M., Zagar, E., Zigon, M., Brnardic, I., Macan, J., Ivankovic, M. (2009). Modification of montmorillonite by cationic polyester, *Applied Clay Science*, 43(3-4), pp. 420-424.
86. Hwang, W.G., Wei, K.H., Wu, C.M., (2004). Preparation and mechanical properties of nitrile butadiene rubber/ silicate nanocomposite", *Polymer*, 45(16), pp. 5729-5734, 2004.

87. Ishiaku, U., Chong, C., Ismail, H., (2000). Cure characteristics and vulcanizate properties of a natural rubber compound extended with convoluted rubber powder, *Polymer Testing.*, 19(5), pp 507-521.
88. Ishida, H., Ohba, S., (2005). Synthesis and characterization of maleimide and nobornene functionalized of maleimide and nobornene functionalized benzoxazines, *Polymer*, 46(15), pp. 5588-5595.
89. Ishikawa, W., (2011). Systematic review of tire technology, *National Museum of Nature Science*, 16, pp. 131
90. Ismail, N.I.N., Veerasamy, D., (2011). Value-added natural rubber skim latex concentrate/ montmorillonite as environmentally friendly nanocomposite materials, *Journal of Rubber Research*, 14(4). Pp. 216-219.
91. Jacob, A., Kurian, P., Aprem, A.S., (2007). Cure characteristics and mechanical properties of natural rubber layered clay nanocomposites, *International Journal of polymeric materials and polymeric biomaterials*, 56(6), pp. 593-604.
92. Jang, K.H., Kim, E., Jeon, Y.H., Yoon, J., (2012). Clay modification with silane compounds and characteristion of the silicon rubber/ clay composites, *Journal of Polymer Engineering*, 32(8-9), pp.493-502.
93. Jelinska, A., Zagozdzon, A., Gorecki, M., Wisniewska, A., Frelek, J., Holyst, R., (2017). Denaturation of proteins by surfactants studied by taylor dispersion analysis, *PLOSONE*, 12(4), pp. 1-11.
94. Jeon, H.S., Rameshwaram, J.K., Kim, G., Weinkaul, D.H., (2003). Characterization of polyisoprene-clay nanocomposites prepared by solution blending, *Polymer*, 44(19), pp. 5749-5758.
95. Joly, S., Garnaud, G., Ollitrault, R., Bokobza, I., Mark J.E., (2008). Organically modified layered silicates as reinforcing fillers for natural rubber, *Chemistry of Materials*, 14(10), pp. 4202-4208.

96. Juntuek, P., Rukakulpiwat, C., Chumsamrong, P., Ruksapulpiwat, Y., (2012). Effect of glycidyl methacrylate-grafted natural rubber on physical properties of polylactic acid and natural rubber blends, *Applied Polymer Science*, 125(1), pp. 745-754.
97. Jurkowska, B., Jurkowski, B., Oczkowski, M., Presetskii, S.S., Koval, V., Olkhov, Y.A., (2007). Properties of montmorillonite-containing natural rubber, *Journal of Applied Polymer Science*, 106(1), pp. 360-371.
98. Kaewkumay, C., Jarukumjorn, K., Suppakarn, N., (2010). Effect of surfactant content and clay content on properties of NR nanocomposites, *Advance Materials Research*, 123-125, pp. 55-58.
99. Kaewkumay, C., Jarukumijorn, K., Wittayakun, J., Suppakarn, N., (2012). Influences of surfactant content and type on physical properties of natural rubber/organoclay nanocomposites, *Journal of polymer research*, 19(7), pp. 1-9.
100. Kaewsakul, W., Sahakaro, K., Dierkers, W.K, Noordermeers, J.W.M., (2015). Mechanical aspects of silane coupling agent with different functionalities on reinforcement of silica-filled NR compounds, *Polymer Engineering and Science*, 55(4), pp.836-842.
101. Kajima, Y., Usuki, A., Kawasumi, M., Okada, A., Fukushima, Y. (1993a). Mechanical properties of nylon 6-clay hybrid. *Journal of Material Research*. 8(5), PP.1185-1189.
102. Kajima, Y., Usuki, A., Kawasumi, M., Okada, A., Karauchi, T., Kamigaito, O., (1993b). Sorption of water in nylon 6-clay hybrid, *Journal of Applied Polymer Science*, 49(7), pp. 1259-1264.
103. Karger-Kocsis, J., Wu, C.M., (2004). Thermoset rubber/ layered silicate nanocomposites. status and future trends, *Polymer Engineering and Science*, 44(6), pp. 1083-1093.

104. Kannika, S., Beraheng, S., (2008). Reinforcement of maleated natural rubber by precipitated silica, *Journal of Applied Polymer Science*, 109(6), pp. 3839-3848.
105. Kawasumi, M., Hasegawa, N., Kato, M., Usuki, A., Okada, A., (1997). Preparation and mechanical properties polypropylene clay hybrids, *Macromolecules*, 30(20), pp. 6333-6338.
106. Khalid, M., Walvekar, R., Ketabchi, M.R., Siddiqui, H., Hoque, M.E., (2016). Rubber/ nanoclay composites: towards advanced functional materials, *Nanoclay reinforced polymer composites*, Singapore, Springer, PP. 209-224.
107. Kim C., Beuve J.S, Guilbert S., Bonfils F. (2009). Study of chain branching in natural rubber using size-exclusion chromatography coupled with a multi-angle light scattering detector (SEC-MALS). *European Polymer Journal* 45(8): 2249-2259.
108. Kim, E., Kim, E.J., Lee, T.H., Yoon, J., (2011). Clay modification and its effect on the physical properties of silicon rubber/ clay composites, *Journal of Applied Polymer Science*, 125(S1), pp. 298-30.
109. Kim, W., Kim, S.K., Kang, J., Choe, Y., (2006). Structure and properties of the organoclay filled NR/BR nanocomposites, *Macromolecular Research*, 14(2), pp. 187-193.
110. Kim, W.S., Paik, H.J., Base, J.W., Kim, W. (2011). Effect of polyethylene glycol on the properties of styrene-butadiene rubber/organo clay nanocomposites filled with silica and carbon black. *Journal of Applied Polymer Science*, 122(3), pp. 1766-1777.
111. Kita, Y., Kishino, K., (1998). New process for manufacturing maleimides, *Catalysis surveys from Japan*, PP 187-198.

112. Kornmann, X., Berglund, L.A., Sterte, J., (1998). Nnocomposites based on montmorillonite and unsaturated polyester, *Polymer Engineering and Science*, 38(8), pp. 1351-1358.
113. Lagaly, G., Ogawa, M., Dekany, I., (2013). Clay mineral-organic interactions. in *Development in clay science*, vol.5, pp. 435-505.
114. Lan, T., Padmananda, D., Kaviatne, D., Pinavaia, T.G., (1994). On the nature of polyimide-clay hybrid composites, *Chemistry of Materials*, 6(5), pp. 573-575.
115. Lapattananon, N., Jitkalong, D., Seadan, M., (2011). Hybridized reinforcement of natural rubber with silane modified short cellulose fibers and silica, *Journal of Applied Polymer Science*, 120(6), pp. 3242-3254.
116. Lebrun, J.J, Porte, H., *Comprehensive polymer science and supplements* (1989). Geoffrey, A., Bevington, J.C.,(eds), Elsevier Ltd, vol 5, PP. 593-609.
117. Lee, C.W., Hwang, T., Nam, G., Hong, J.P., Lee D.A., Ohj, S., Kwak, S.B., Lee, S.H., Lee, W.S., Yang, K.M., Park, J.M., Lee, Y.S., Chung, K.H., Lee, Y., Choi, H.R., Nam, J.D., (2011). A novel synthetic route to natural rubber/montmorillonite nanocomposite using colloid stabilation-destabilization method, *Composites: Part A*, 42(11), pp. 1826-1832.
118. Lent, L., Vanasupa, L., Tong, P., (1998). Whey protein edible film structures determined by atomic force microscope, *Journal of Food Science*, 63(5), pp. 824-827.
119. Li, P., Wang, L., Song, G., Yin, L., Qi, F., Sun, L., (2008). Characterization of high-performance exfoliated natural rubber/ organoclay nanocomposites, *Journal of Applied Polymer*, 109(6), pp. 3831-3838.
120. Liao, Y.L., Chiu, C.W., Lin, J.J., (2010). General intercalation of poly(oxyalkylene)-amidoacids for anionic and cationic layered clays, *Industrial & Engineering Chemistry Research*, 49(10), pp. 5001-5005.

121. Lin, J.J., Chang, Y.C., Chang, I.J., (2004). Novel mechanism for layered silicate clay intercalation by poly(polypropylene oxide)-segmented carboxylic acid, *Macromolecular Rapid Communications*, 25(3), pp. 508-512.
122. Ling, Y., Long, J., Huang C., (2016). Preparation and modification of polythiophene – organic montmorillonite composite, *Polymer Composites*, 37(8), PP. 2503-2510.
123. Liu, L., Luo, Y., Jia, D., Fu, W., Guo, B., (2006). Structure and properties prepared of natural rubber organoclay nanocomposites prepared by grafting and intercalating method in latex, *Journal of Elastomers and Plastics*, 38(), pp. 147-161.
124. Liu, Y., Li, L., Wang, Q., (2010). Effect of carbon black/ nanoclay hybrid filler on the dynamic properties of natural rubber vulcanizates, *Journal of Applied Polymer Science*, 118(2), pp. 1111-1120.
125. Lopez-Manchado, M.A., Arroyo, M., Herrero, B., Biagiotti, J., (2003). Vulcanization kinetics of natural rubber-organo clay nanocomposites, *Journal of Applied Polymer Science*, 89(1), pp. 1-15.
126. Lopez-Manchado, M., Herrero, B., Arroyo, M., (2004). Organoclay-natural rubber nanocomposites synthesized by mechanical and solution mixing method, *Polymer International*, 53(11), pp. 1766-1772.
127. Lorenz, O., Parks, C.R., (1961). The crosslinking efficiency of some vulcanizing agents in natural rubber, *Journal of Polymer science*, 50(154), pp. 299-312.
128. Lorenz, J.P., (1976). N-(aminothio)imide cure modifiers, *Rubber Chemistry and Technology*, 49(2), pp. 333-340.
129. Luginsland, H.D., (2000). Reactivity of the sulphur chains of tetra sulfane silane si69 and the disulfane silane TESPD, *Kautschuk and Gummi Kunststoffe*, 53, pp. 10-23.

130. Madhusoodanan, K.N., Verghese, S., (2006). Technological and processing properties of natural rubber layered silicate-nanocomposites by melt intercalation process, *Journal of Applied Polymer Science*, 102(3), pp. 2537-2543.
131. Magaraphan, R., Thaijaroen, W., Lim-Ochakun, R., (2003). Structure and properties of natural rubber and modified montmorillonite nanocomposites, *Rubber Chemistry and Technology*, 76(2), pp. 406-415.
132. Manzur, A., Rubio., L., (1997). Strain-induced crystallization in cis and trans polyisoprene blends: Effect of molecular weight of trans PI, *Journal of macromolecular science Part B*, 36(1), pp.
133. Mao, L., Xiang, G., Zhange, M., Jin, R., (2006). Polycarbonate/ polypropylene/ fibrillar silicates ternary nanocomposites via two-step blending process: degradation and morphology, *Chinese Journal of Chemical Engineering*, 14(2), pp. 248-252.
134. Marini, J., Bretas, R.E.S., (2013). Influence of shape and surface modification of nanoparticle on the rheological and dynamic-mechanical properties of polyamide 6 nanocomposites, *Polymer Engineering and Science*, 53(7), pp. 1512-1528.
135. Mark, J.E., (1996). Ceramic-reinforced polymers and polymer-modified ceramics, *Polymer Engineering and Science*, 36(24), pp. 2905-2920.
136. Martin, G., Davey, W.S., (1934). Rubber from latex coagulated with sulphuric acid, *Journal of rubber research institute of Malaysia*, 5(3), pp. 282-294.
137. Matayabas, J., Turners, S., In Pinnavaia, Beall, G., (Eds). (2001). *Polymerclay nanocomposites*. John Wiley and Son, New york, P.207.
138. Nicholas, A., Matwiyoff, N.A., Drago, R.S., (1965). Donor and acceptor properties of some trisubstituted oxy compounds of the group IV elements, *Journal of organometallic chemistry*, 3(5), pp. 393-399.



139. Maslowski, M., Miedzianowska, J., Strzelecki, K., (2019). Natural rubber composites filled with crop residues as an alternative to vulcanizates with common fillers, *Polymers*, 11(6), 972
140. Medalia A.I., Kraus G. (1994). *Science and Technology of Rubber*. Eds. Mark B., Erman B., Enrich R.F, Academic Press, New York, p 387.
141. Messersmith, P.B., Giannelis, E.P., (1994). Synthesis and characterization of layered silicate-epoxy nanocomposites. *Chemistry of Materials*, 6(10), pp. 1719-1725.
142. Messersmith, P.B., Giannelis, E.P., (1995). Synthesis and barrier properties of poly( $\epsilon$ - caprolactane)- layered silicate nanocomposites, *Journal of Polymer Science Part B Polymer Physics*, 33(7), pp. 1047-1057.
143. Ming, H., Chen, H., Shen, Z., Lin, S., (2002). Preparation and characterization of maleic anhydride-functionlized syndiotactic polystyrene, *Polymer*, 43(20), pp. 5455-5461.
144. Miranda-Trevino, J.C., Coles, C.A., (2003). Kaolinite properties, structure and influence of metal retention on pH, *Applied Clay Science*, 23(1-4), pp. 133-139.
145. Moczo, J., Punanszky, B., (2008). Polymer micro and nanocomposites: *Journal of industrial and Engineering Chemistry*, 14(5), pp. 535-563.
146. Mohan, T.P., Kuriakose, J., Kanny, K., (2011). Effect of nanoclay reinforcement on structure, thermal and mechanical properties of natural rubber-styrene butadiene rubber (NR-SBR), *Journal of Industrial and Engineering Chemistry*, 17(2), pp. 264-270.
147. Morrison, N.J., (1984). Reactions of crosslink precursors, *Rubber Chemistry and Technology*, 57(1), pp. 86-96.

148. Mousa, A., Kager-Kocsis, J., (2001). Rheological and thermodynamical behaviour of styrene/ butadiene rubber-organoclay nanocomposites, *Macromolecular materials and Engineering*, 284(4), pp. 260-266.
149. Nah, C., Ryu, H.J., Han S.H., Rhee J.M, Lee, M., (2001). Fracture behaviour of acrylonitrile-butadiene rubber/clay nanocomposites, *Polymer International*, 20(11), pp. 1265-1268.
150. Nakason, C., Kaesaman, A., Supasanthitikul, P., (2003). The grafting of maleic anhydride onto natural rubber, *Polymer Testing*, 23(1), pp. 35-41.
151. Nakason C., Sookyung U., Vennemann N., Thaijaroen.W. (2015). *Acid free preparation of natural rubber/ clay nanocomposite*. Society of plastic Engineering. Available at <http://w.w.w.4spepro.org>, Accessed 23 April 2016.
152. Nawamawat K., Sakdapipanich T.T., Ho C.C., Ma Y., Song J. (2011). Surface nanostructure of *Havea brasiliensis*, natural rubber latex particles. *Colloids Surfaces A*, 390 (1-3): 157-166.
153. Nematollahi, M., Jalali-Arani, A., Golzark, K., (2014). Organoclay maleated natural rubber nanocomposite. prediction of a abresion and mechanical properties by artificial neural network and adaptive neuro-fuzzy inference, *Applied Clay Science*, 97-98, pp. 187-199.
154. Okada, A., Usuki, A., Kurauchi, T., Kaminggaito, O., in *hybrid organic-inorganic composites* (1995). Mark, J.E., Lee, C.Y.C, Bianconi, P.A., (eds), ACS symposium Series, American Chemical Society, Washington, vol 585, PP. 55-65.
155. Okada, A., Usuki, A., (1995). The chemistry of polymer-clay hybrids, *Material Science and Engineering:C*, 3(2), pp. 109-115.
156. Paiva, L.B., Morales, A.R., Francisco, R., Diaz, V., (2008). Organoclay: properties, preparations and applications, *Applied Clay Science*, 42(1-2), pp. 8-24.

157. Park, J., Lee, Y.S., Lee, C.W., Yang, Y., Lee, J., Nam G., Lee, S., Lee, Y.S., Lee, Y., Nam, D., (2012). Montmorillonite reinforced natural rubber nanocomposites through emulsion stabilization destabilization method, *Rubber Chemistry and Technology*, 85(2), pp-165-179.
158. Pinnavaia, T.J., Beall, G.W., (2001). Polymer-Clay nanocomposites, John Wiley and Sons Ltd, New York, pp. 3-9.
159. Pongnara, P., Poonsawat, C., Amnuaypanich, S., (2008). Adsorption study of surfactant on natural rubber latex particles, *Asia-Pacific Journal of Science and Technology*, 13(6), pp. 694-700.
160. Premachandra, J., Kumudinie, C., Zhao, W., Mark, J.E., Dang, T.D., Chen, J.P., Arnold F.E., (1996). Polymer-silica hybrid materials prepared from some functionalized polybenzoxazoles and polybenzobisthiazoles, *Journal of Sol-Gel Science and Technology*, 7(3), pp. 163-175.
161. Pramanik, M., Srivastava, S.K., Samantaray, B.K., Blowmick, A.K., (2003). Rubber-Clay nanocomposites by solution blending, *Applied Polymer Science*, 87(14), pp. 2216-2220.
162. Qu, L., Huang, G., Liu, Z., Zhange, P., Weng, G., Nie, Y., (2009). Remarkable reinforcement of natural rubber by deformation-induced crystallization in the presence of organophilic montmorillonite, *Acta Materialia*, 57(17), pp. 5053-5060.
163. Qureshi, M.N., Qammar, H., (2010). Mill processing and properties of rubber-clay nanocomposites, *Material Science and Engineering:C*, 30(4), pp. 590-596.
164. Rajasekar, R., Heinrich, G., SI, A., SI, C.K., (2009). Development of SBR-Nanoclay composites with epoxidized natural rubber as compatibilizer, *Research Letters in Nanotechnology*, 405153, pp. 1-5.

165. Ratnayake, U.N., (2003a). Ribbed smoked sheet, In Tilakeratne, L.M.R., Nugawela, A., Seneviratne, W.M.G., (eds.). *Hand book of rubber*, Rubber Research Institute of Sri Lanka, Darton field, Agalawatta, pp. 15-32.
166. Ratnayake, U.N., (2003b). Water used in raw rubber manufacture In Tilakeratne, L.M.R., Nugawela, A., Seneviratne, W.M.G., (eds.). *Hand book of rubber*, Rubber Research Institute of Sri Lanka, Darton field, Agalawatta, pp. 134-139.
167. Ratnayake U.N., Kumara P.H.S., Siriwardena T.A.S., Prasad A.K.D.W., Rohanadeepa, V.C., (2011). Effect of iron in processing water in quality of crepe rubber rubber, *Journal of Rubber Research Institute of Sri Lanka*, 91, pp. 1-14.
168. Ratnayake, U.N., Premathunga, D.E., Peris, C., Karunaratne, V., Amarathunga, G.A., (2015). Polyethylene glucol-intercalated organoclay on vulcanization characteristics and reinforcement of natural rubber nanocomposites, *Journal of Elastomer and Plastics*, 48(8), pp. 711-727.
169. Rattanasom, N., Thammasiripong, U., Suchiva, K. (2005). Mechanical properties natural rubber in comparison with synthetic cis-1,4 polyisoprene vulcanizates: Gum and blacked-filled vulcanizates. *Journal of Applied Polymer Science*, 97(3): 1139-1144.
170. Rattanasom S., Prasertsri S & Ruangritnumchai T. (2009). Comparison of the mechanical properties at similar hardness level of natural rubber filled with various reinforcing-fillers. *Polymer Testing* 28(1). pp. 8–12.
171. Ray, S.S., Yamada, K., Okamoto, M., Fugimoto, Y., Ogami, A., Ueda, K., (2003 a). New polylactide/ layered silicate nanocomposites.5. Designing of materials with desired properties, *Polymer*, 44, pp. 6633-6646.
172. Ray, S.S., Okamoto, K., Okamoto, M., (2003 b). Structure-property relationship in biodegradable poly(butylene succinate)/ layered silicate nanocposites, *Macromolecules*, 36(7), pp. 2355-2367.

173. Ray, S.S., Okamoto, M., (2003). Polymer/ layered silicates nanocomposites: a review from preparation to processing, *Progress in Polymer Science*, 28(11), pp. 1539-1641.
174. Reichert, P., Kressler, J., Thomann, R., Mulhaupt, R., Stoppelman, G., (1998). Nanocomposites based on a synthetic layer silicate and polyamide-12, *Acta Polymerica*, 49(2-3), pp. 116-123.
175. Reuvekam, L.A.E.M., Brinke, J.W.T., Swaij, P.J., Noordermeer, J.W.M., (2002). Effect of time and temperature on the reaction of TESPT silane coupling agent during mixing with silica filler and tire rubber, *Rubber Chemistry and Technology*, 75(2), pp. 187-198.
176. Rezende, C.A., Braganca, F.C., Doi, T.R., Lee, L., Galebeck, F., Baue, F., (2010). Natural rubber clay nanocomposites: mechanical and structural properties, *Polymer Journal*, 51(16), pp. 3644-3652.
177. Rippel, M.M., Leite, C.A.P., Galebeck, F., (2002). Elemental mapping in natural rubber latex films by electron energy loss spectroscopy associated with transmission electron microscopy, *Analytical Chemistry*, 74, pp. 2541-2548.
178. Rippel, M.M., Lee, L.T., Leite, C.A.P., Galebeck, F., (2003). Skim and cream natural rubber particles: colloidal properties, coalescence and film formation, *Journal Colloid Interface Science*, 268, pp. 330-340.
179. Rodriguez, J., Hamed, G.R., (1993). Styrene-Butadiene Rubber filled with fluorinated Carbon black. *Rubber Chemistry and Technology*, 66(2), pp. 286-294.
180. Rooj, S., SI, A., Stockelhuber, K.W., Mukhopadhyay, N., Bhattacharyya, A.R., Jehnichen, D., Heinrich, G., (2012). Pre-intercalation of long chain fatty acid in the interlayer space of layered silicates and preparation of montmorillonite/ natural rubber nanocomposites, *Applied Clay Science*, 67-68, pp. 50-56.

181. Sadhu, S.D, Blowmick, A.K., (2004). Preparation and properties of styrene-butadiene rubber based nanocomposites: the influence of the structural and processing parameters, *Journal of Applied Polymer Science*, 92(2), pp. 698-709.
182. Sadhu,S.D, Rajeev R.S., Bhowmick, A.K., (2008). Thermal degradation of elastomer based nanocomposites, *Polymer & Polymer Composites*, 16(5), pp. 283-293.
183. Saelao, J., Phinyocheep, P., (2005). Influence of styrene on grafting efficiency of maleic anhydride on to natural rubber, *Journal of Applied Polymer Science*, 95(1), pp. 28-38.
184. Sae-oui, P., Sirisinha, C., Hattahapanit, K., Thessuwan, U., (2005). Comparison of reinforcing efficiency between si-69 and si-264 in an efficient vulcanization system, *Polymer Testing* 24(4), pp. 439-446.
185. Sae-oui, P., Sirisinha, C., Thepsuwan, U., Hatthapanit, K., (2006). Roles of silane coupling agents on properties of silica coupling agents on properties of silica-filled polychloreprene, *European Polymer Journal*, 42(2), pp. 479-486.
186. Saha, D., Ray, D., Kohlbrecher, J., Aswal, V.K., (2018). Unfolding and refolding of protein by a combination of ionic and non ionic surfactants, *ACS Omega*, 3, pp. 8260-8270.
187. Sakdapipanich J.T., (2007). Structural characterization of natural rubber based on recent evidence from selective enzymatic treatments, *Journal of bioscience and bioengineering*,103(4), pp. 287-292.
188. Santipanuscopon.S., Riyajan.S., (2009). Effect of field natural rubber latex with different ammonia contents and storage period on physical properties of latex concentrate, stability of skim latex and dipped film, *Physics Procedia*, 2, pp. 127-134

189. Sarkawi, S.S., Dierkes, W.K., Noordermeer, J.W.M., (2013). The influence of non-rubber constituents on performance of silica reinforced natural rubber compounds, *European Polymer Journal*, 49(10), pp. 3199-3209
190. Selleh, M.Y.B., (2010). The effect of carbon black loading on tensile strength of rubber vulcanizates, Degree of Bachelor of Chemical Engineering, University Malaysia Pahang, Available at <https://core.ac.uk/download/pdf/157179161pdf>
191. Seneviratne, W.M.G., Kumara, P.H.S., (2003). Centrifuged latex In Tilakeratne, L.M.R., Nugawela, A., Seneviratne, W.M.G., (eds.). *Hand book of rubber*, Rubber Research Institute of Sri Lanka, Darton field, Agalawatta, pp. 80-82.
192. Sengloyluan, K., Sahakaro, K., Dierkes, W.K., Noordermeer J.W.N., (2017). Silane grafted natural rubber and its compatibilization effect on silica-reinforced rubber tire compounds, *EXPRESS Polym. Lett*, 11(12), pp. 1003-1022.
193. Sharif, J., Yunus, W.M.Z.W., HJ, K.Z., Dhhlán, M., Ahmad, M.H., (2005). Preparation and properties of radiation crosslinked natural rubber/ clay nanocomposites, *Polymer Testing*, 24(2), pp. 211-217.
194. Sharif-Pakdaman, A., Morshedían, J., Jahani, Y., (2013). Effect of organoclay and silane grafting of polyethylene on morphology barrierity and rheological properties of HDPE/ PA 6 Blends, *Journal of Applied Polymer Science*, 127(2), pp. 1211-1220.
195. Sharma, P.K., Upadhyaya, P., Chand, N., (2015). Effect of heat aging on mechanical performance of MMT clay reinforced thermoplastic polyurethane (TPU)/ EPDM rubber blends based on nano composite, *European Journal of advances in Engineering and Technology*, 2(5), pp 23-26.
196. Singla. P., Mehta, R., Upadhyay, S.N., (2012). Clay modification by use of cations, *Green and Sustainable Chemistry*, 2, pp. 21-25.

197. Sookyung, U., Nakason, C., Thijaroen, W., Vennemann, N., (2014). Influence of modifying agent of organoclay on properties of nanocomposites based on natural rubber, *Polymer Testing*, 33(3), pp. 48-56.
198. Son, P.N., Andrews, K.E., Schooley, A.T., (1972). Kinetics and mechanism of the reaction of z-mercapto benzothiazole with N-(cyclohexylthio) phthalimide and related compounds, *Rubber chemistry and technology*, 45(6), pp. 1513-1531.
199. Strawhecker, K.E., Manias, E., (2000). Structure and properties of poly (vinyl alcohol) / Na<sup>+</sup> montmorillonite nanocomposites, *Chemistry of materials*, 12(10), pp.2943-2949.
200. Subramani, S., Choi. S.W., Lee, J.Y., Kim, J.H., (2007). Aqueous dispersion of novel silylated (polyurethane-acrylic hybrid/ clay) nanocomposite, *Polymer*, 48(16), pp. 4671-4703.
201. Sukumar, R., Menon, A.R.R., (2008). Organomodified kaolin as a reinforcing filler for natural rubber, *Journal of Applied Polymer Science*, 107(6), pp. 3476-3483.
202. Sun, Y., Luo, Y., Jia, D., (2008). Preparation and properties of natural rubber nanocomposites with solid-state organomodified montmorillonite, *Journal of Applied Polymer Science*, 107(5), pp. 2786-2792.
203. Tan, J., Wang, X., Luo, Y., Jia, D., (2012). Rubber/ clay nanocomposites by combined latex compounding and melt mixing: A nanocomposite process, *Material and Design*, 34, pp. 825-831.
204. Tan, J., Wang, X., Liu, Y., LuO, Y., Jia, D., Liu, Y., Xiong, Y., Wang, W., (2016). Effect of epoxidized natural rubber as compatibilizer on latex compounded natural rubber-clay nanocomposites, *Journal of Polymer Engineering*, 31(1), pp. 43-52.



205. Tanaka Y., Sato H., Kageyu A. (1983). Structure and biosynthesis mechanism of natural Cis-Polyisoprene from goldenrod. *Rubber Chemistry and Technology* 56(2):299-303.
206. Tanaka Y., Mori M., Ute K., Hatada K. (1990). Structure and biosynthesis mechanism of rubber from fungi, *Rubber chemistry and Technology*, 63(1):1-7.
207. Tangpakdee J., Tanaka Y. (1997) Purification of natural rubber. *Journal of Natural Rubber Research*, 12(2), pp.112-119.
208. Tangpakdee J., Tanaka Y. (1998) Long-chain polyprenols and rubber in young leaves of hevea brasiliensis, *Phytochemistry*,48(3), pp. 447-450.
209. Tarachiwin L., Sakadapipanich J., Ute K., Kitayama T., Bamba T., (2005). Structural characterization of alpha-terminal group of natural rubber.2.Decomposition of branch-point by phosphatase and chemical treatments. *Biomacromolecules*, 6(4), pp.1858-1863.
210. Tasban, N., Wirasates, S ., Suchiva, K., (2010). Abresion behaviour of layered silicate reinforced natural rubber, *Wear*, 269(5-6), pp. 394-404.
211. Teh, P.L., Ishak, Z.A.M., Hashim, A.S., Karger-Kocsis, J., Ishiaku, U.S., (2004). On the potential of organoclay with respect to conventional fillers (carbon black, silica) for exfoliated natural rubber compatibilized natural rubber vulcanizates, *Journal of Applied Polymer Science*, 94(6), pp. 2438-2445.
212. Teh, P.L., Ishak, Z.A.M., Hashim, A.S., Karger-kocsis, J., Ishiaku, U.S., (2005). Physical properties of natural rubber/ organoclay nanocomposites compatibilized with epoxidized natural rubber, *Journal of Applied Polymer Science*, 100(2), pp. 1083-1092.
213. Theng, B.K.G., (1979). *Formation and properties of clay-polymer composites*, Elsevier, Amsterdam.

214. Theng, B.K.G., Bureau, S., Hutt, L., (1982). Clay-polymer interactions summary and perspectives, *Clay and Clay Minerals*, 30(1), pp. 1-10.
215. Thomas, S., Stephen R., (2010)., *Rubber nanocomposites preparation, properties and applications*, John Wiley and Sons, Inc, New York, pp. 46-220.
216. Thongpin, C., Tangchantra, N., Kaewpetch, P., Dejkun, J., Chartsiriwattana, A., (2008). The effect of organic modification method on to montmorillonite on mechanical properties of natural rubber, *Advanced Material Research*, 55-57, pp 341-344.
217. Tjong, S.C., (2006). Structural and mechanical properties of polymer nanocomposites, *Mater.Sci.Eng*, 53 (3-4), pp 73-197.
218. Tuampoemsab, S., Skadapipanich, J., (2007). Role of naturally occurring lipids and proteins on thermal ageing behavior of purified natural rubber, *KGK Rubber Point*, 60(12), pp. 678-684.
219. Tosaka, M., Farutani, M., Tsuji, M., Ikeda, Y., Kohjiya, S., Wititsuwannakul, G., Wititsuwannakul., D., Nagayama, K., Danev, R., (2009). Strain induced crystallization of fractionated natural rubber from fresh latex, *Journal of Society of Material Science Japan*, 58(1), pp. 5-10.
220. Uddin, F., (2008). Nano clay, and montmorillonite minerals, *Metallurgical and Materials Transactions A*, 39(12), pp 2804-2814.
221. Uddin, F., (2018). Montmorillonite: an introduction to properties and utilization, In Zoveidavianpoor, M., (eds.). *The current tropics in utilization of clay in industrial and medicinal application*, Intehopen.77987.
222. Unalan, I.U., Gerri, C., Marcuzzo, E., Cozzolino, C.A., Farris, S., (2014). Nanocomposites films and coatings using inorganic nanobuilding blocks (NBB): Current applications and future opportunities in food packaging sector, *RSC.Adv*, 4, pp. 29393-29428.

223. Usuki, A., Koiwai, A., Kojima, Y., Kawasumi, M., Okada, A., Kurauchi, T., Kamigaito, O., (1995). Interaction of nylon 6-clay surface and mechanical properties of nylon 6-clay hybrid, *Journal of Applied Polymer Science*, 55(1), pp. 119-123.
224. Valadares, L.F., Leite, C.A.P, Galembeck, F., (2006). Preparation of natural rubber-montmorillonite nanocomposite in aqueous medium: evidence for polymer platelet adhesion, *Polymer*, 47(2), pp. 672-678.
225. Vaia, R.A., Ishil, H., Giannelis, E.P., (1993). Synthesis and properties of two dimensional nanostructures by direct interaction of polymer melts in layered silicates, *Chemistry of Materials*, 5(12), pp. 1694-1696.
226. Vaia, R.A, Price, R., Ruth, P., Nguyen, H., Lichtenhan. J., (1999). Polymer/layered silicate nanocomposites as high performance ablative materials. *Applied Clay Science*, 15(1-2), pp. 67-92.
227. Varghese, S., Karger-Kocsis, J., Gatos, K.G., (2003 a). Melt compound epoxidized natural rubber layered silicate nanocomposites: structure-properties relationships, *Polymer*, 44(14), pp. 3977-3983.
228. Varghese, S., Karger-kocsis, J., (2003 b). Natural rubber-based nanocomposites by latex compounding with layered nanocomposites by latex compounding with layered silicates, *Polymer*, 44(17), pp. 4921-4927.
229. Viana, R.B., Silva, A.B.F., Pimentel, A.S., (2012). Infrared spectroscopic of anionic, cationic, and Zwitterionic surfactants, *Advance in Physical Chemistry*, 903272, pp. 1-14.
230. Vieira, M.G.A., Silva, A., Santos, L.O.D., Beppu M.M., (2011). Natural – based plasticizers and biopolymer films: A review, *European Polymer Journal*, 47(3), pp. 254-263.

231. Viet, C.X., Ismail, H., Rashid, A.A., Takeichi, T., Thao, V.H., (2008). Organoclay filled natural rubber nanocomposite: the effect of filler loading, *Polymer-Plastic Technology and Engineering*, 47(11), pp. 1090-1096.
232. Vijayalekshmi, V., George, K.E., Pavithra, C., (2010). Studies on maleated natural rubber/ organoclay nanocomposites, *Progress in Rubber Plastic and Recycling Technology*, 26(4), pp. 183-198.
233. Vu, Y.T., Mark, J.E., Pham, L.H., Engelhard, T.M., (2001). Clay nanolayer reinforcement of cis-1,4-polyisoprene and epoxidized natural rubber, *Journal of Applied Polymer Science*, 82(6), pp. 1391-1403.
234. Wagner, M.P., (1976). Reinforcing silicas and silicates. *Rubber Chemistry Technology*, 49(3). PP. 703-774.
235. Walter D. (2013). Primary particles-Agglomerates-Aggregates, Eds Deutscher Wiley on line library <http://doi.org/10.1002/9783527673919>.
236. Wang, M.S., Pinnavaia, T.J., (1998). Nanolayer reinforcement of elastomeric polyurethane, *Chemistry of Materials*, 10(12), pp. 3769-3721.
237. Wang, Y., Zhang, L., Tang, C., Yu, D., (2000). Preparation and characterization of rubber clay nanocomposites, *Journal of Applied Polymer Science*, 78(11), pp. 1879-1883.
238. Wang, K.H., Xu, M., Choi, Y.S., Chung, I.J., (2001). Effect of aspect ratio of clay on melt extensional process of maleated polyethylene/clay nanocomposite. *Polymer Bulletin*, 46(6), pp. 499-505.
239. Wang, Y., Zhang, H., Wu, Y., Yang, J., Zhang, L., (2005 a). Preparation and properties of natural rubber/ rectorite nanocomposites, *European Polymer Journal*, 41(11), pp. 2776-2783.
240. Wang, J., Lu, D., Lin, Y., Liu, Z., (2005 b). How CTAB assists the refolding of native and recombinant lysozyme, *Biochemical Engineering Journal*, 24(3), pp. 269-277.

241. Wen, J., Wikes, G.L., (1996). Organic/ inorganic hybrid network materials by sol-gel approach, *Chemistry of materials*, 8(8), pp. 1667-1681.
242. Werne, T.V., Pattern, T.E., (1999). Preparation of structurally well-defined polymer-nanoparticle hybride with controlled/ living radical polymerizations, *Journal of american Chemical Society*, 121(32) pp. 7409-7410.
243. Wloch, M., Ostaszewska, U., Datta, J., (2019). The effect of polyurethane glycolysate on the structure and properties of natural rubber/ carbon black composites, *Journal of polymers and the envirnment*, 27(6), pp. 1367-1378.
244. Wolff S., Wang M.J., Tan E.H. (1993). Filler – elatomer interactions. Part VII. Study on bound rubber. *Rubber Chemistry and Technology*, 66(2), pp.167-177.
245. Wren W.G. (1942). Application of the langmuir trough to the study of rubber latex. *Rubber Chemistry and Technology*, 15(1): 107-114.
246. Wu, Y., MA, Y., Wang, Y., Zhang, L., (2004). Effect of characteristics of rubber, mixing and vulcanization on the structure and properties of rubber/ clay nanocomposites by melt melting, *Macromolecular Materials and Engineering*, 289(10). pp. 890-894.
247. Wu Y.P., Wang Y.Q., Zhang H.F., Wang Y.Z., Yu D.S., Zhang L.Q & Yang, J. (2005). Rubber-pristine clay nanocomposites prepared by co-coagulating rubber latex and clay aqueous suspension. *Composites Science and Technology*, 65(7), pp.1195–1202.
248. Wu J., Qu W., Huang G., Wang S., Liu H. (2017). Super-resolution fluorescence imageing of spatial organization of protein and lipids in natural rubber. *Biomacromolecules*, 18(6): 1705-1712.
249. Wong, A., Wijannds S.F.L., Kubokit, T., Park C.B., (2013). Mechanisms of nanoclay-enhanced plastic forming processes: effects of nanoclay intercalation and exfoliation, *Journal of Nanoparticle Research*, 15(8), pp. 1815.

250. Wongthong, P., Nakason, C., Pan, Q., Rempel, G.L., Kiatkamjornwong., (2013). Modification of deproteinized natural rubber via grafting polymerization with maleic anhydride, *European Polymer Journal*, 49, pp. 4035-4046.
251. Xu, Y., Guo, Z., Fang, Z., Peng, M., Shen, L., (2013) Combination of double-modified clay and polypropylene-graft maleic anhydride for the smultaneously improved thermal and mechanical properties of polypropylene, *Journal of Applied Polymer Science*, 128(1), pp. 283-291.
252. Yahaya, L.E., Adebowale, K.O., Menon, A.R.R., (2009). Mechanical properties of organo modified Kaolin/natural rubber vulcanizates, *Applied Clay Science*, 46(3), pp.283-288.
253. Yahaya, L.E., Adebowale, K.O., Menon, A.R.R., Rugmini, S., Olu-Owolabi, B.I., Chameswary, J., (2010). Natural rubber/ organoclay nanocomposites: Effect of filler dosage on the physico mechanical properties of vulcanizates, *African Journal of Pure and Applied Chemistry*, 4(9), pp. 198-205.
254. Yanchan W., Zhang H., Longmei W., Jin L., Liao S., (2017). a review on characterization of molecular structure of natural rubber. *MOJ Polymer Science*, 1(6). pp.197-199.
255. Yangchuan, K., Chafen, L., Zongneng, Q., (1997). Crystallization properties and crystal and nanoscale morphology of PET-clay nanocomposite, *Journal of Applied Polymer Science*, 71(7), pp. 1139-1146.
256. Yano, K., Usuki, A., Okada, A., Kurauchi, T., Kamigaito, O., (1993). Synthesis and properties of polyimide-clay hybrid. *Journal of Polymer Science Part A: Polymer Chemistry*, 31(10), pp. 2493-2498.
257. Yano, K., Usuki, A., Okada, A., (2000). Synthesis and properties of polyimide-clay hybrid films. *Journal of polymer science part A: Polymer Chemistry*, 35(11), PP. 2289-2294.

258. Zhang, L., Wang, Y., Sui, Y., Yu, D., (2000). Morphology and mechanical properties of clay/ SBR nanocomposites, *Journal of Applied Polymer Science*, 78(11), pp. 1873-1878.
259. Zhang, X., Loo, L.S., (2008). Morphology and mechanical properties of a novel amorphous polyamide/ nanoclay nanocomposite, *Journal of Polymer Science Part B Polymer Physics*, 46(23), pp. 2605-2617.
260. Zhang, C., Wang, J., (2018). Natural rubber/ Dendrimer modified montmorillonite nanocomposites; mechanical and flame retardant properties, *Materials*, 11(1), pp. 1-17.
261. Zhong, J., Li, C., Li, S., Kong, L., Yang, L., Liao, S., She, X., (2009). Study on properties natural rubber during maturation, *Journal of Polymer Materials*, 26(3), pp. 351-360.
262. Zhou, W., Mark, J.E., Unroe, M.R., Arnold, F.E.J., (2001). Some clay nanocomposites based on a high-temperature, high-performance polymer, *Macromolecular Science Part A Pure and Applied Chemistry*, 38(1), pp. 1-9.
263. Zilg, C., Thomann, R., Mulhaupt, R., Finter, J., (1999). Morphology and toughness/ stiffness balance of nanocomposites based upon anhydride-cured epoxy resin and layered silicates, *Macromolecule Chemistry and Physics*, 200(3), pp. 661-670.