# **Kinetic Modeling of Tar Formation in an Updraft Biomass Gasifier**

G.K.M. JAYATHILAKE

(159254A)

Degree of Master of Science in Sustainable Process Engineering

Department of Chemical and Process Engineering

University of Moratuwa Sri Lanka

June 2020

#### DECLARATION OF THE CANDIDATE AND SUPERVISOR

"I declare that this is my own work and this thesis does not incorporate without acknowledgement any material previously submitted for a degree or diploma in any other university or institute of higher learning and to the best of my knowledge and belief it does not contain any material previously published or written by another person except where the acknowledgement is made in the text.

Also, I hereby grant to university of Moratuwa the non-exclusive right to reproduce and distribute my thesis, in whole or in part in print, electronic or other medium. I retain the right to use this content in whole or part in the future works."

Signature	Date
The above candidate has carried out research	h for the Master Dissertation under my supervision
Signature of the supervisor	Date
Dr. Duleeka Gunarathne	
Senior Lecturer Grade II	

**ABSTRACT** 

As the depreciation of the fossil fuels in the world, it is obligatory to discover new fuels to the

highly industrialized society. With increasing requirements of the energy, it is globally focused

on the use of renewable energy. Biomass can be used as an alternative energy source to replace

fossil fuels, which contribute to the greenhouse gas emission. Therefore, biomass is a major

renewable energy source as of today.

Nowadays, converting biomass into biofuel is a major goal. So, the gasification process can be

used as such an effective way to convert biomass into syngas. Even if the major goal of the

gasification is to produce syngas such as H<sub>2</sub>, CO, intermittently, many byproducts are generated

such as NO<sub>x</sub>, SO<sub>2</sub>, fly ash and tar. The formation of tar in the gasifier is a problematic situation.

The formation of tar mainly depends on temperature, residence time, type of biomass and

gasifying medium.

Modeling is an effective method to optimize the gasifier operation. Also, it can be used to

determine the relationship between operational parameter limits and explain trends in output

products. By using Aspen Plus process simulation tool, a kinetic model was developed to predict

the tar formation of updraft gasifier considering the main chemical phenomena biomass

pyrolysis, reduction and combustion. The results were compared with the experimental data

from the literature to validate the model. According to the developed model, the tar content and

the composition could be estimated with respect to the equivalence ratio (ER) and pyrolysis zone

bed height. When the ER is increasing the formation of tar is trending to decrease. The pyrolysis

zone bed height beyond 1.3 cm does not show a significant impact on the tar content.

It is possible to use the developed model to minimize tar content by operating at a suitable

temperature (by controlling the ER) and by keeping an applicable residence time (by maintaining

a suitable bed height). Further, this model can be used to optimize the tar formation with

different biomass types and gasifying mediums when the temperature profile of the gasifier is

available.

Keywords: Biomass, Updraft Gasifier, Tar, Kinetic Modeling

iii

### **NOMENCLATURE**

## **Abbreviation Description**

ER Equivalence Ratio
PFR Plug Flow Reactor

Symbol Description

 $\begin{array}{ccc} C_7H_8O_2 & & Guaiacol \\ C_8H_8O_3 & & Vanillin \\ C_6H_6O & & Phenol \end{array}$ 

C<sub>7</sub>H<sub>6</sub>O<sub>2</sub> Salicylaldehyde

 $C_6H_6O_2$  Catechol  $C_7H_8O$  o-Cresol

 $C_{10}H_{8}$  Naphthalene  $C_{14}H_{10}$  Phenanthrene

C<sub>6</sub>H<sub>6</sub> Benzene

C<sub>5</sub>H<sub>6</sub> Cyclopentadiene

C<sub>9</sub>H<sub>8</sub> Indene

C Concentration (mol/m<sup>3</sup>)

k Reaction rate constant (1/s)

r Reaction rate (mol/m<sup>3</sup>s)

R Universal gas constant (J/mol K)

T Temperature (K)

#### ACKNOWLEDGEMENTS

I am very grateful to my supervisor Dr. Duleeka Gunarathne, Senior Lecture, Department of Chemical and Process Engineering, University of Moratuwa, for the enormous support and guidance from the initiation to the end of my research work. She always encouraged me throughout the work and guided me to get a fruitful output.

My sincere thanks also go to Prof. Shantha Walpalage Head of the Department of Chemical and Process Engineering, University of Moratuwa.

My special thanks go to Ms. Udya Devaraja, who engaging MPhil in Chemical and Process Engineering, University of Moratuwa, for guiding me to get knowledge about Aspen Plus and for her enormous support given throughout the research to fulfill this work successfully.

My immense gratitude goes to my loving parents for guiding me to face all the challenges in the life and for their encouraging words in every down step and also my younger brother who always keeps in touch with me when I was down.

And also, I want to thank Mr. Roshan Nirmal and my working place staff for making their valuable time for me when I was busy with my research.

## **Table of Contents**

Chapter 1		6
1.1 Introd	luction	6
Chapter 2: I	Literature review	7
2.1 Ga	asifier types	7
2.1.1	Fixed bed gasifier	7
2.1.2	Fluidized bed gasifiers	8
2.1.3	Entrained flow gasifiers	9
2.2 Bioma	ass tar	9
2.3 Tar cl	lassification	. 10
2.4 Tar de	estruction	. 12
2.5 Metho	ods of tar modelling	. 13
2.5.1 Si	ingle compound models	. 13
2.5.2 L	umped models	. 14
2.5.3 D	Detailed kinetic models	. 14
2.6 Asper	n Plus tar models	. 15
2.7 Influe	ence of equivalence ratio	. 17
Chapter 3: I	Research objectives	. 18
Chapter 4: N	Materials and Methodology	. 19
4.1 Fuel		. 19
4.2 Asper	n Plus model	. 20
4.3 Simul	lation of the gasification process	. 24
Chapter 5: I	Results and discussion	. 25
5.1 Mode	el validation	. 25
5.2 Variat	tion of total tar content with bed height	. 26

5.3 Variation of tar composition with bed height and ER	27
5.4 Variation of total tar content with ER	30
5.5 Variation of tar composition with ER	31
5.6 Variation of syngas composition with ER	34
Chapter 6: Conclusion	35
Reference	36
List of Tables	
Table 1: Classification of tars based on molecular weight	11
Table 2: Ultimate analysis	19
Table 3:Proxymate analysis	19
Table 4: Kinetic parameters of reactions involved in the kinetic model	23
Table 5: Input parameters for the Aspen Plus model	24
Table 6: Experimental data vs simulated data when ER=0.16	25
Table 7: Experimental total tar content vs simulated data	25
List of Figures	
Figure 1. From left to right, Updraft gasifier, Downdraft gasifier, Cross draft gasifier	8
Figure 2: Fluidized bed gasifier	8
Figure 3: Entrained flow gasifiers	9
Figure 4: Tar yield vs temperature	10
Figure 5: Aspen Plus model for the updraft gasifier	21
Figure 6: Characteristic of temperature profile in the gasifier	24
Figure 7: Total tar composition vs bed height	26
Figure 8: Tar composition at ER=0.16	27
Figure 9: Tar composition at ER=0.17	27

Figure 11: Tar composition at ER=0.30	28
Figure 12: Total tar composition vs ER	30
Figure 13: Composition of C <sub>7</sub> H <sub>6</sub> O <sub>2</sub>	31
Figure 14: Composition of C <sub>6</sub> H <sub>6</sub> O <sub>2</sub>	31
Figure 15: Composition of C <sub>7</sub> H <sub>8</sub> 0	31
Figure 16: Composition of C <sub>6</sub> H <sub>6</sub> O	31
Figure 17: Composition of C <sub>10</sub> H <sub>8</sub>	32
Figure 18: Composition OF C <sub>14</sub> H <sub>10</sub>	32
Figure 19: Composition of C <sub>6</sub> H <sub>6</sub>	32
Figure 20: Composition of C <sub>5</sub> H	32
Figure 21: Composition of C <sub>7</sub> H <sub>8</sub> O <sub>2</sub>	33
Figure 22: Composition of C <sub>8</sub> H <sub>8</sub> O <sub>3</sub>	33
Figure 23: Composition of C <sub>9</sub> H <sub>8</sub>	33
Figure 24: Syngas composition	34
List of Equations	
2.51 of 24umon	
	6
Equation 1: Reaction related to gasification	
Equation 1: Reaction related to gasification	11
Equation 1: Reaction related to gasification	11

Figure 10: Tar composition at ER=0. \_\_\_\_\_\_\_\_\_28